



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RB T101896-11
Job Sheet 180747



Part No: RB T101896-11

Job Qty: 1 ea

Part Name: Spindle Nut



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/13/18

Job Tracking No:

Due Date: 7/13/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG RBT101896 Rev A IPP Rev A 18.03.27 New issue DP Verify DD/IPP Rev. B 18.05.24 New DWG update DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
90	Start up Operation	1 Ea		7/13/18	0.00	0.00	Start Up Machining-2		
110	CNC Lathe	1 pcs		7/13/18	0.00	0.50	MORI SL2500Y		PMP 2018-07-13
120	QC	1 pcs		7/13/18	0.00	0.00	QC2 Machining-4		
130	QC	1 pcs		7/13/18	0.00	0.00	QC8 Machining-4		2018/07/13
150	Outsource	1 pcs		7/13/18	0.00	0.00	Outsource13		
160	Packaging	1 pcs		7/13/18	0.00	0.00	Packaging2		
170	QC	1 pcs		7/13/18	0.00	0.00	QC6		
180	Packaging	1 pcs		7/13/18	0.00	0.00	Packaging3-1		MLL
190	QC21-SA	1 Ea		7/13/18	0.00	0.00	QC21		

Part Op 110 - 1-Machine as per DWG. FC122 FOLIO REV: _____ DWG REV: _____
Descriptions: 150 - Issue P/O to GROUPE ALTECH: P/O _____ Zinc plate, ASTM B633 TYPE 2 S02 Color yellow - Material
type, -Certificate of Conformity is required

DAS

2-Debur

9-89

2018-07-13

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-4140-R2.000	AISI 4140 Round Bar	.5830 (1.0000 ea) 0.79	90-Start up Operation	5018010

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-4140-R2.000 M303R2.00	1	14	0

Part Specifications



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

und.

Container No: S091676



Part: RB T101896-11

Job No: 180747

Serial No/Batch: S091676

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 07/13/18

Plex 7/13/18 8:03 AM dart.lacelle.linda

DQ/1 _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

DART
AEROSPACE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: <u>178325</u>	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS				
Part No. <u>RBT101896-11</u>		Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	
NCR No. _____		Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	
		Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	
	Large Fab ☐	Composite ☐	Supplier ☐			

Date :

Step #:

QTY Effective :

MRB (QSI042) Approval

Description Work Order Deviation

Disposition

JULY 10/18

Completed By

Lead hand / Supervisor
Approval VerificationQC / QA Coordinator
ApprovalMAKE FROM 303/304 / 316/17-4 PH-
H900 - H1160

DO NOT ZINC PLATE

APPLY ANTISEIZE TO THREADS

* QTY 1 ONLY *

THIS DEVIATION IS
ACCEPTABLENO CHANGE TO FIT/FORM
OR FUNCTION

Root Cause

FAULT CATEGORY

Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐
Material ☒	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐
Past Expiry Date ☐	Manufacturing Process ☐				
Misidentified ☐	Past Due ☒	OTHER : _____			